

# SPINNER

# TC300

Precise Universal Lathe



Mechanical Engineering  
**Made in Europe**

[www.spinner.eu.com](http://www.spinner.eu.com)  
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# Machine Highlights

Latest control system:  
Siemens 840D-SL or Fanuc 32iT

Siemens Operating panel adjustable  
in height and angle

Available with or without  
driven tool and Y axis

Ideal for Hard Turning

Small distance between  
operator and chuck

Compact dimensions for  
low space requirement

Toolsetter

Chip conveyor  
as standard

Perfect free  
chip fall

Machining of bars or integrated  
automation with robotic system

Large  
panoramic  
window to the  
working area



Stable  
Compact  
Dynamic  
Universal  
Precise

Powerful tool drive  
in the turret

Rigid SPINNER servo turret  
with BMT45 or VDI25  
toolholder

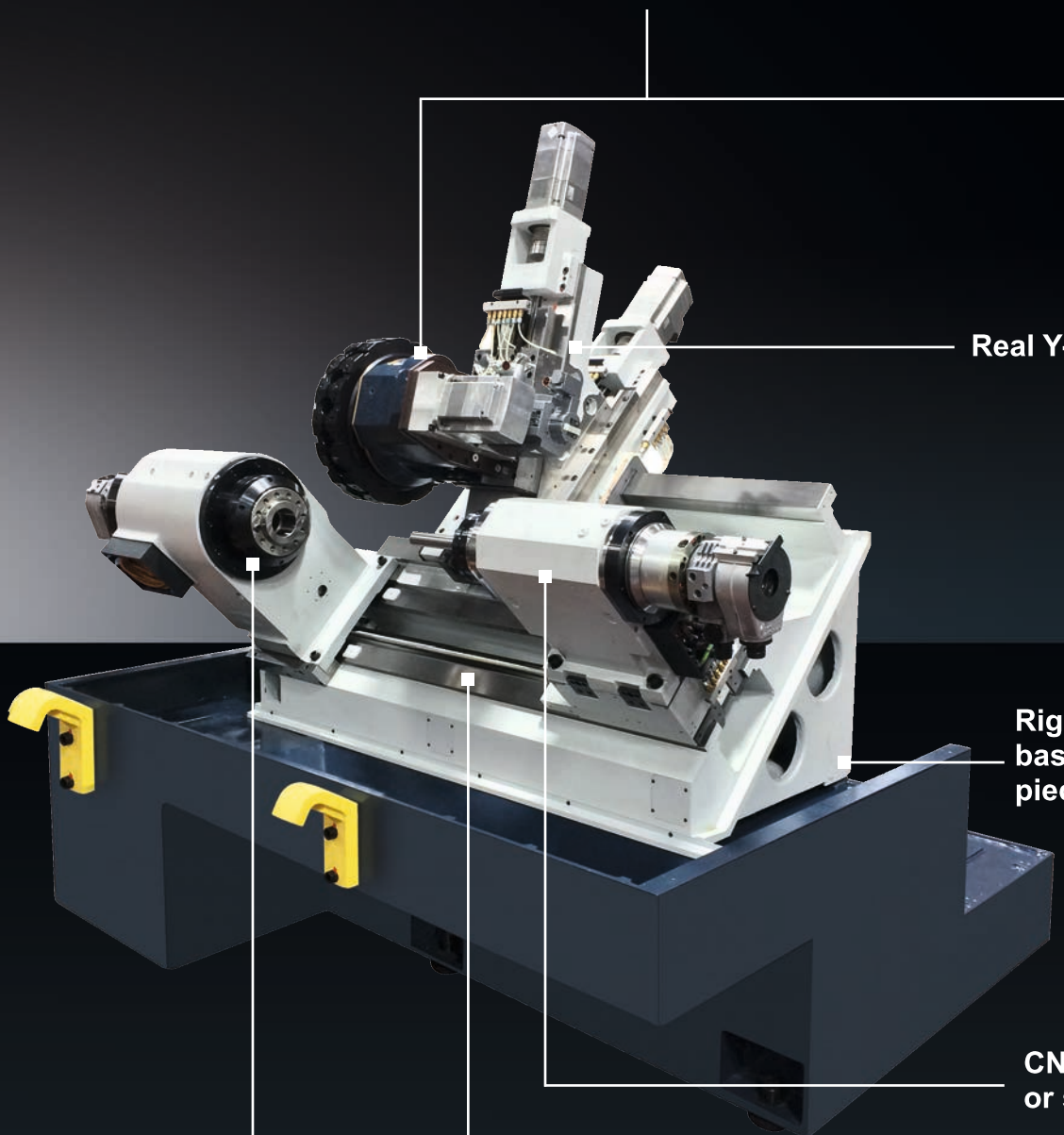
Real Y-axis

Rigid machine  
base as a one-  
piece casting

CNC tailstock  
or subspindle

Modern  
motorspindles with  
52 mm or 65 mm  
bores

Hardened and ground sliding  
guideways for best vibration  
damping



- Rigid SPINNER-turret with high milling performance that can work on both spindles
- Up to 16 tool stations

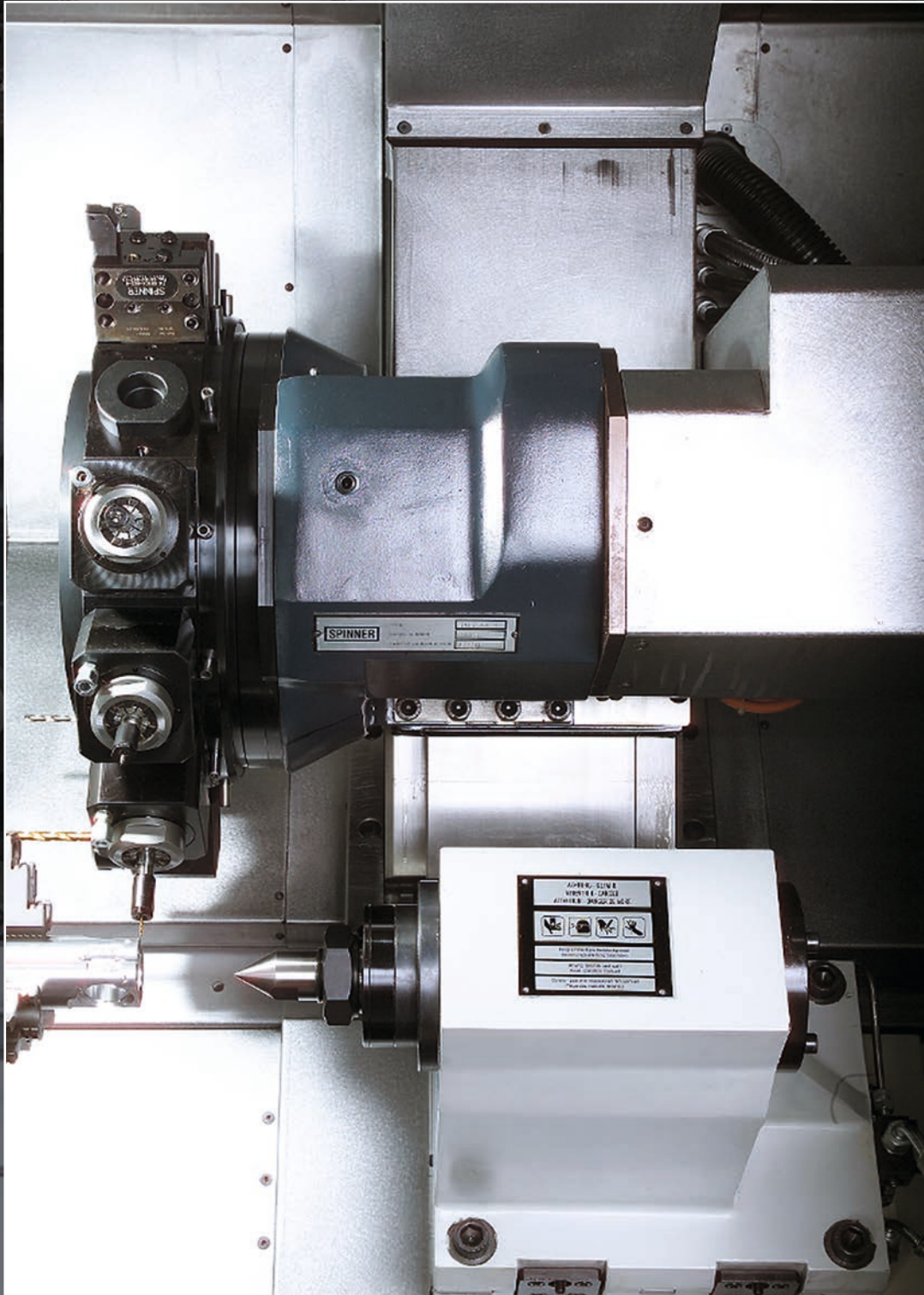
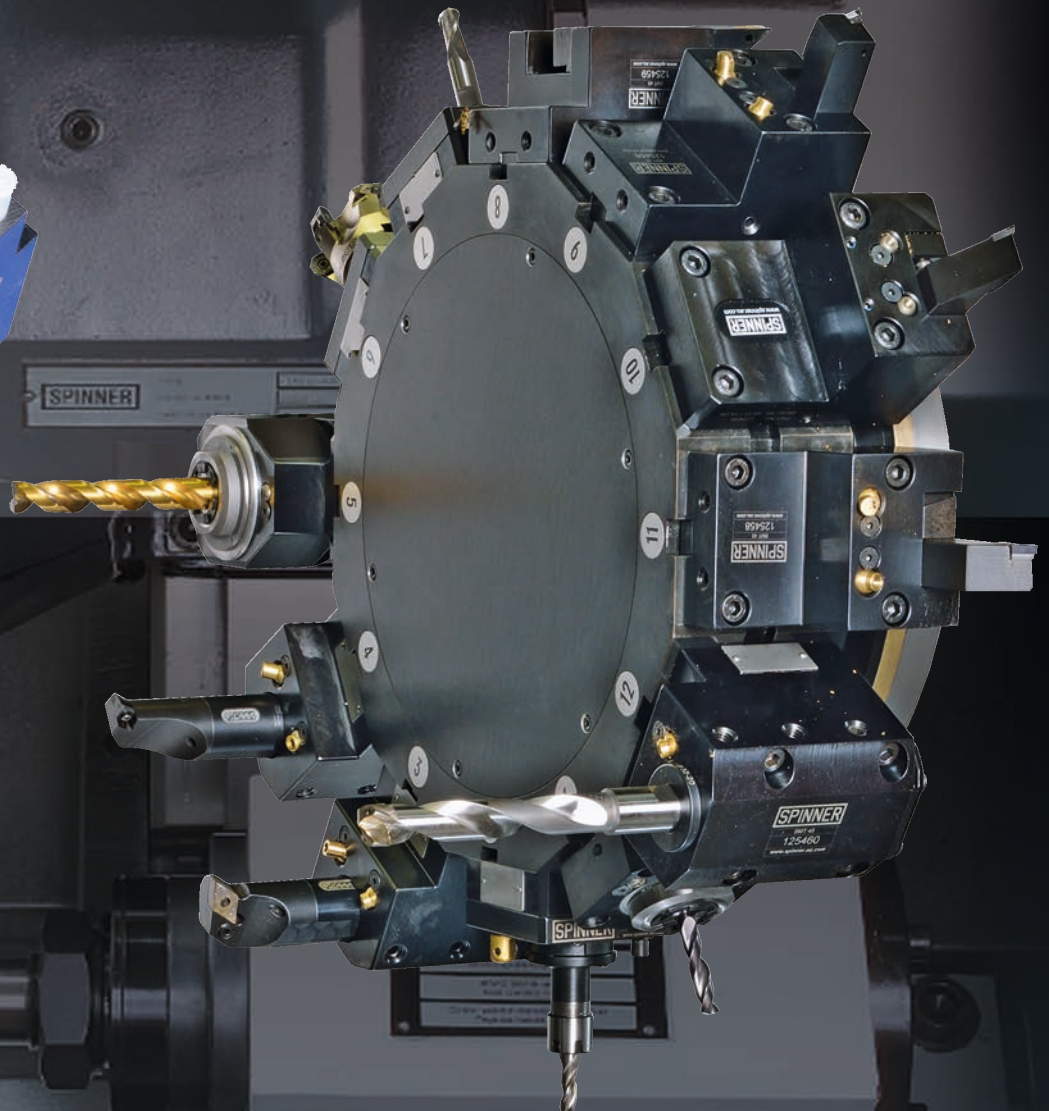


Figure shows turret disc VDI25 and CNC tailstock

**•Tool holder BMT45**

Your advantages at one glance when using BMT45 tool holders

- ✔ High toolholder exchange precision
- ✔ No adjustment is required
- ✔ High stiffness
- ✔ Higher turning and milling performance



•Or toolholder VDI25

# Automation solutions

Fully automated production solutions for large-scale production  
FROM A SINGLE SOURCE from SPINNER and SPINNER-  
Automation



## Your advantages at one glance

- Increase in productivity
- Cost reduction
- Optimal processes for your machining requirements
- Everything from one source

**Ask us for your solution!**

# Bar feeding system

## SPINNER Bar feeding magazines

For feeding bars up to a maximum of 3200mm



## Part catcher



For collection of cut-off parts to put them in a storage bin or to place them on a conveyor belt

<b>Working area</b>	<b>TC300-52</b>	<b>TC300-65</b>
Swing diameter	400 mm	400 mm
Max. turning diameter	~200 mm	~200 mm
Max. turning length	350 mm	350 mm
X1 / Z-axis	180 / 450 mm	180 / 450 mm
Y-axis (option)	+40 / -40 mm	+40 / -40 mm
<b>Axes</b>		
Rapide traverse X / Y / Z	15 / 15 / 24 m/min	15 / 15 / 24 m/min
<b>Spindle 1</b>		
Max. spindle speed	5.000 rpm	4.000 rpm (optional 5.000 rpm)
Spindle nose	A6/DIN	A8/DIN
Chuck diameter	210 mm	250 mm
Spindle bore	52 mm	65 mm
Performance $P_{max}^{1)}$	23,5 kW	34 kW
Torque $M_{max}^{1)}$	150 Nm	325 Nm
<b>Spindle 2</b>		
Max. spindle speed	7.000 rpm	7.000 rpm
Spindle nose	Ø100 mm	Ø100 mm
Chuck diameter	165 mm	165 mm
Performance $P_{max}^{1)}$	13,8 kW	13,8 kW
Torque $M_{max}^{1)}$	189 Nm	189 Nm
<b>Turret</b>		
Number of tool stations	12/16 (VDI25) ; 12 (BMT45)	12/16 (VDI25) ; 12 (BMT45)
Number of driven tools (option)	all	all
Toolholder	VDI25 / BMT45	VDI25 / BMT45
Max. speed of driven tools	6.000 rpm	6.000 rpm
Performance $P_{max}^{1)}$	16,5 kW	16,5 kW
Torque $M_{max}^{1)}$	35 Nm	35 Nm
<b>General indications</b>		
Dimensions (L x W x H) <sup>2)</sup>	2247 x 1925 x 2155 mm	2247 x 1925 x 2155 mm
Weight <sup>3)</sup>	~3.700 kg	~4.200 kg

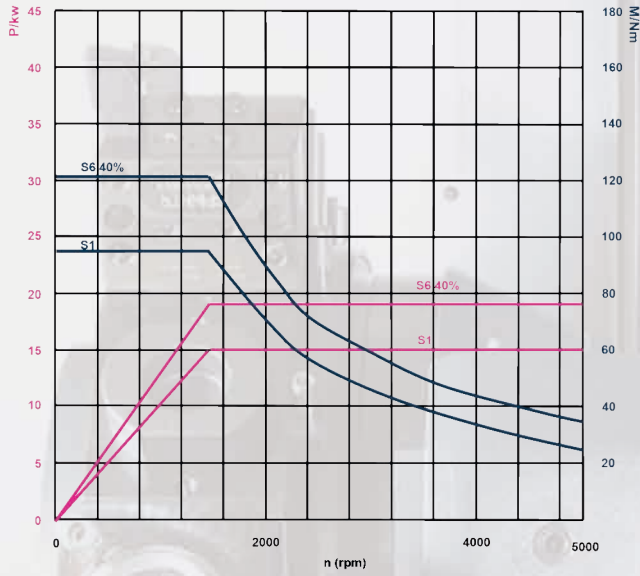
1) Siemens

2) See floorplan

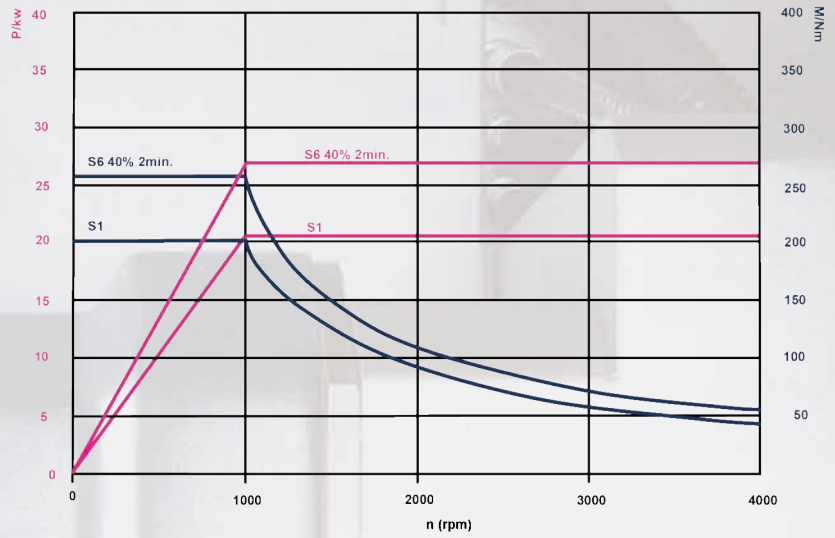
3) Machine net weight SMCY



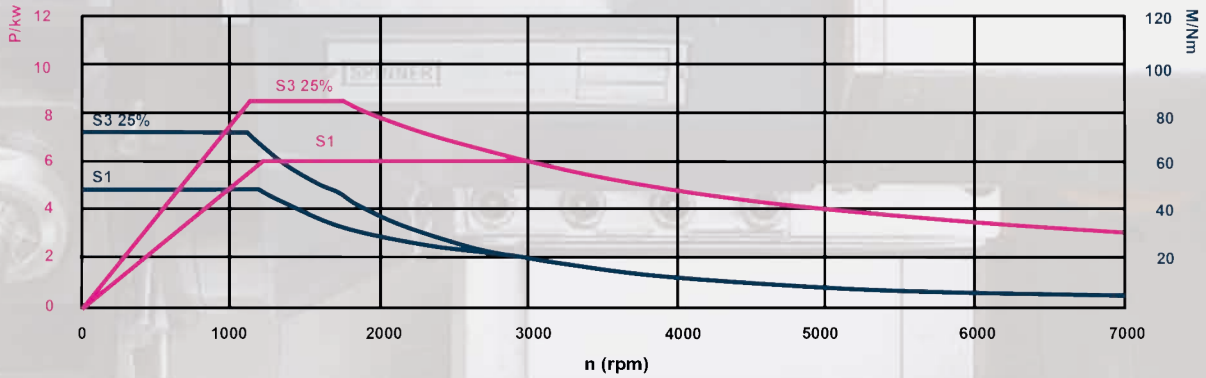
Main Spindle TC300-52 5.000 rpm



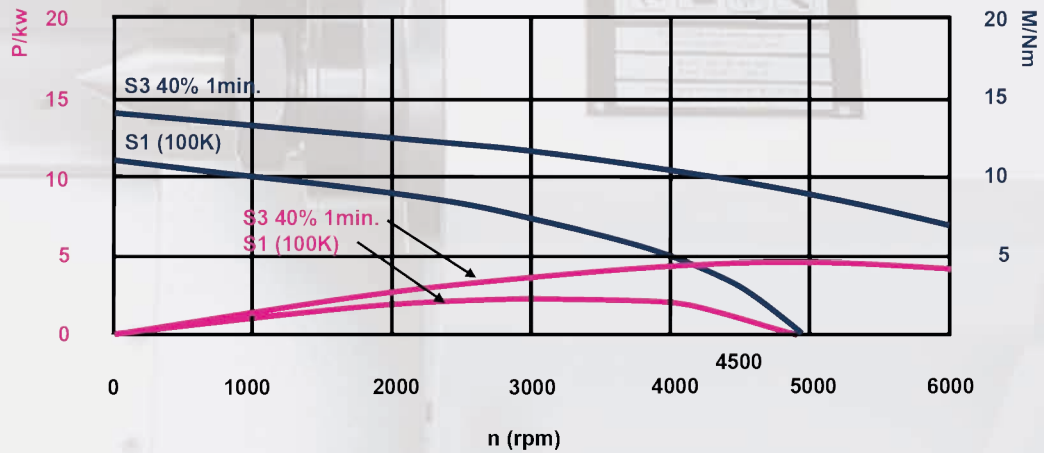
Main Spindle TC300-65 4.000 rpm



Sub Spindle TC300 7.000 rpm



Driven Tool



Air nozzle for compressed air on main spindle/sub spindle

Clamping force control by differential pressure for main spindle and/or sub spindle

Main spindle with spindle bore 65 mm (standard 52 mm)

- Turret disc VDI25 16-position (standard 12-position)
- Turret disc BMT45 12-position

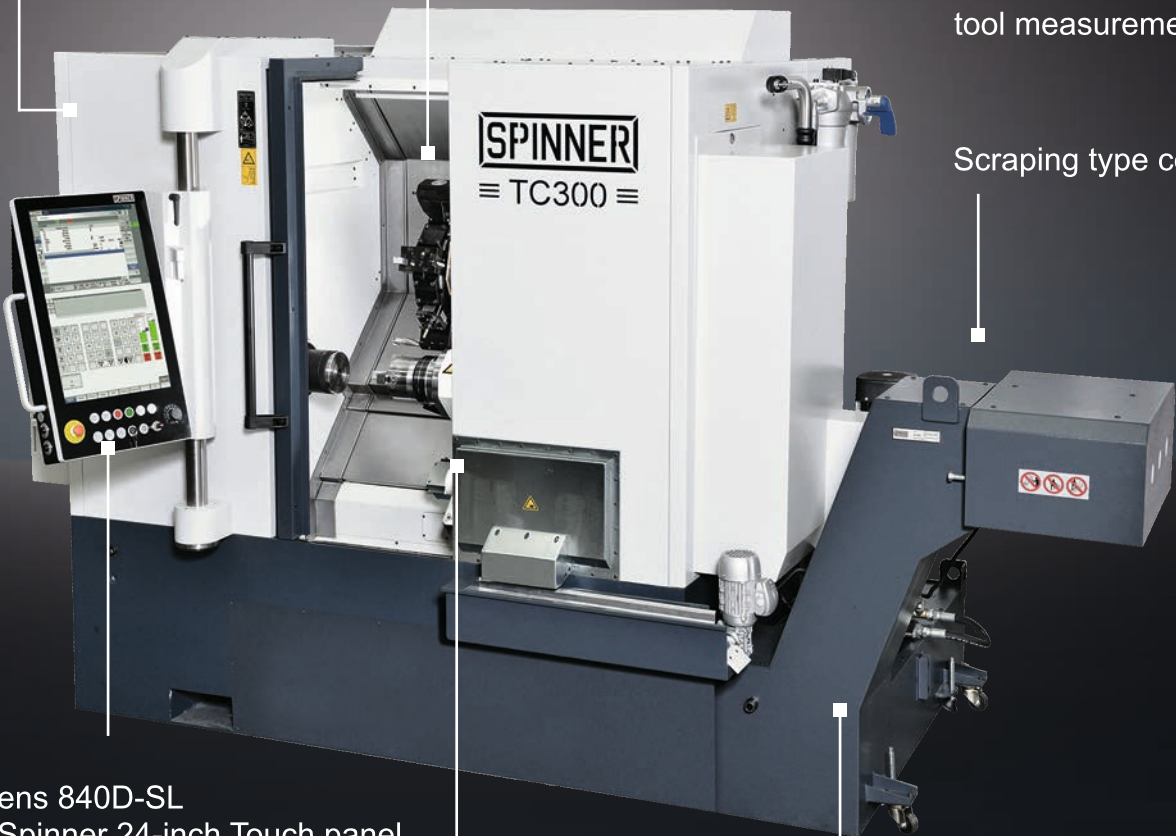
- Toolholder package BMT45
- Toolholder package VDI25
- Hard turning package for superfinishing

- Component measurement by touch probe in turret

Suction unit for coolant mist  
Fire extinguishing system

External tool measurement

Scraping type conveyor



Siemens 840D-SL  
With Spinner 24-inch Touch panel  
Fanuc 32iT  
With 15-inch screen

High pressure coolant pump 15/50 bar for tools with internal coolant supply

Bar feeder

Automatic door

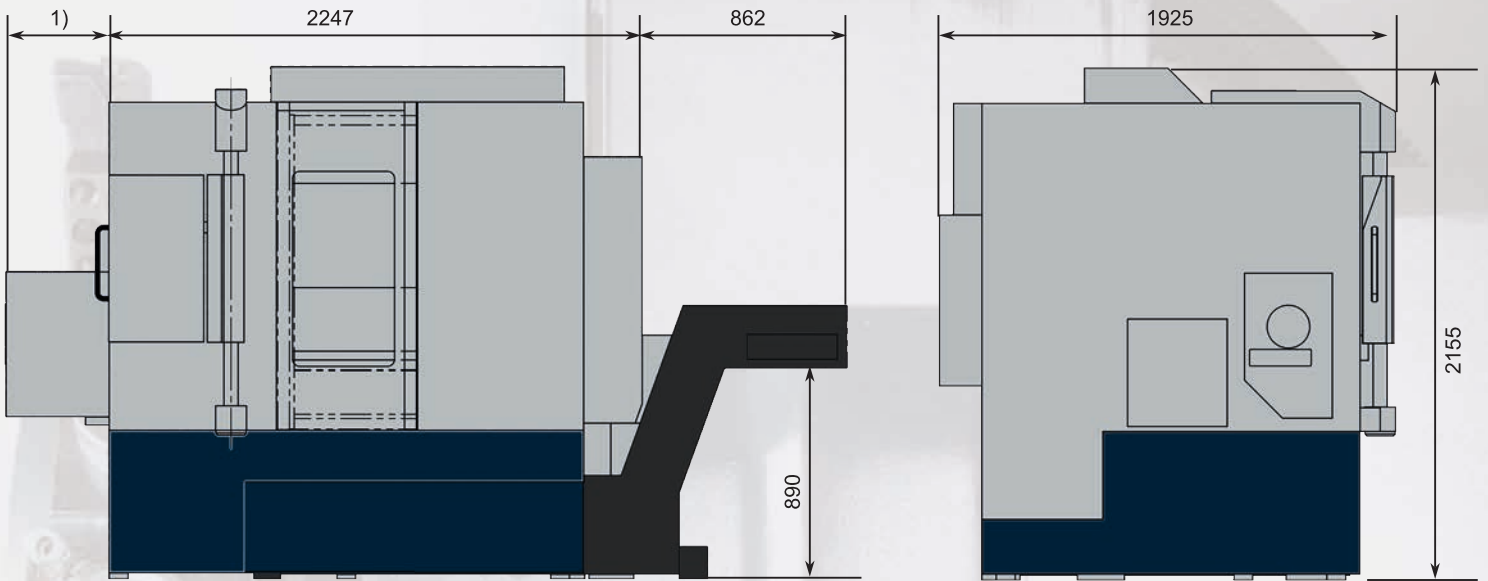
Coolant pistol in the working area

Clamping system for the workpiece


Part catcher

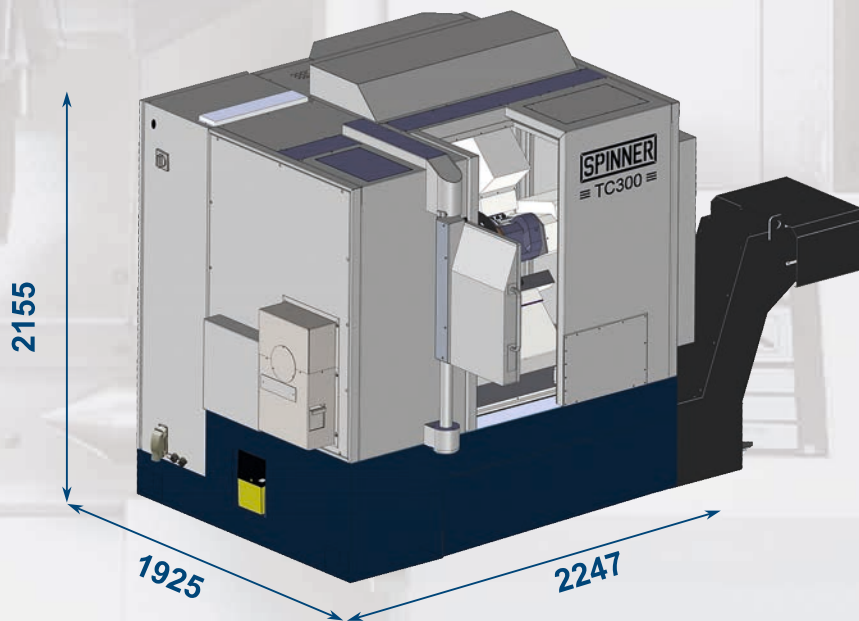
Glass scale X1-axis / Z1-axis

Other options on demand



- 1) 235 TC300-52
- 1) 435 TC300-65

 Version with standard chip conveyor





Werkzeugmaschinenfabrik GmbH



Spinner Machine-Tools are working successfully world wide with many well known clients in more than 60 countries on 6 continents. We have been fortunate enough to attract small component suppliers in addition to well known global groups in all metal machining industries.

We have designed and produced the most modern machine-tools since 1950. More than 20.000 delivered machines demonstrate their high efficiency, precision and reliability, everyday.

Although Spinner is a medium-sized enterprise we produce and sell more than 1.000 CNC machines a year. And the number is increasing every year. Our company combines the know-how of a global player with the flexibility and cost-effective structures of a family owned business.

Place your trust in our products as well and let us know what we can do for you.



Video

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Technical changes of specifications and pictures are subject to change without notice - Pictures can include options, accessories